

Work Order ID 105173

August-08-13 1:06:26 PM

105173

Page 1

Item ID: 647.1401 Accept

Revision ID:

Item Name: Upper Cutter Assembly

Start Date: 7/25/13 Start Qty: 1.00 *1*

Required Date: 7/26/13 Req'd Qty: 1.00 *1*

Reference: RMA RA111557

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer: CU-DAR001

Approvals: Process Plan:  Date: Tooling:

QC: Date: SPC (Y/N):

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

647.1400	N/C
----------	-----

100		0.00
-----	--	------

100

QC

Quality Control

Memo

INSPECT RA111557
647.1401 B98724

REMOVE ALL PART MARKINGS

110		0.00
-----	--	------

110

Packaging

Packaging

Memo **ST 422** 0.00

REPACKAGE USING NEW B/N
NEW LABELS AND PAPERWORK REQUIRED

120	QC21- Final Inspection - Work Order Release	0.00
-----	---	------

120

QC

Quality Control

Memo 0.00

DAS
05
8-03 13-08-08

1X 7.11.13 13-08-13

MLJ 13-08-15
Q1 13.8.14



Picklist Print

August-08-13 1:05:42 PM

Page 1

Work Order ID: 105173

Parent Item: 647.1401

Parent Item Name: Upper Cutter Assembly

Start Date: 7/25/13

Required Date: 7/26/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.1401 Upper Cutter Assembly		Manufactured	No				Each	2.0000		1			

Location

Loc Qty

Loc Code

FG
91977
ST538
92538

1
1
1
1

B105173 → (1)

M.H.

13-08-14

RA 111557 647.1401

B98724

Received @ Dart July 22nd, 2013
Inspected@ Dart July 23rd, 2013

CUSTOMER: UNITED ROTOCRAFT SOLUTIONS
LLC
CUSTOMER CONTACT: C.J DANIEL
SHIPPED FROM: DECATUR TX, USA

Instructions for RA 111557 647.1401 B98724

- Part conforms to current drawing
- All part markings must be removed
- Return to stock under new BATCH #

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

QTY INSPECTED = x1 647.1401 B98724

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION <div style="display: flex; justify-content: space-between;"> <div style="width: 40%;"> Scrap <input type="checkbox"/> Rework <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> </div> <div style="width: 60%;"> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div style="width: 45%;"> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div style="width: 45%;"> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div style="width: 45%;"> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div> </div> </div>	
--	--	--	--	---	--

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions
---	---	---

<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	---